Date: Thursday, 3/1/2007 1:42:08 PM
User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 310[illegible]
Estimate Number : 12765
P.O. Number :
This Issue : 3/1/2007 **S.O. No.** :
Prsht Rev. : NC
First Issue : / / **Type** : SMALL /M[illegible] FAB
Previous Run :
Written By : EC
Checked & Approved By :
Comment : Est Rev :A New Issue 07-01-22 EC

Drawing Name : CABIN FLOOR PROTECTOR
Part Number : D35744
Drawing Number : D3574 UNDER REVIEW
Project Number : N/A
Drawing Revision : U/R
Material :
Due Date : 3/8/2007 **Qty:** 1 **Um:** Each

Additional Product

67

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	F60029	lexan grey

Comment: Qty.: 16.0000 sf(s)/Unit Total : 16.0000 sf(s)
F60029 lexan sheet
Batch: M10 3106

2.0	WATER JET	FLOW WATER JET

Comment: FLOW WATER JET
1-Cut as per Dwg D3574
Dwg Rev: VR
Prog Rev: VR

SAD 07/03/01 (1)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE SAD 07/03/01 (1)

4.0	QC8	SECOND CHECK

Comment: SECOND CHECK SAD 07/03/02 (1)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary. SAD 07/03/01 (1)

Form: rprocess

Date: Thursday, 3/1/2007 1:42:08 PM
User: Eric Charbonneau

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** CABIN FLOOR PROTECTOR

Job Number: 31000 **Part Number:** D35744

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP

ENGINEERING APPROVAL

07/03/02

Comment: INSPECT WORK TO CURRENT STEP

7.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:_____

FOR ENGINEERING USE ONLY

7/3/02

8.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Sent to Eagle for sample
As per Davis Shepherd will be destroyed
07/05/17

Job Completion

07/03/05

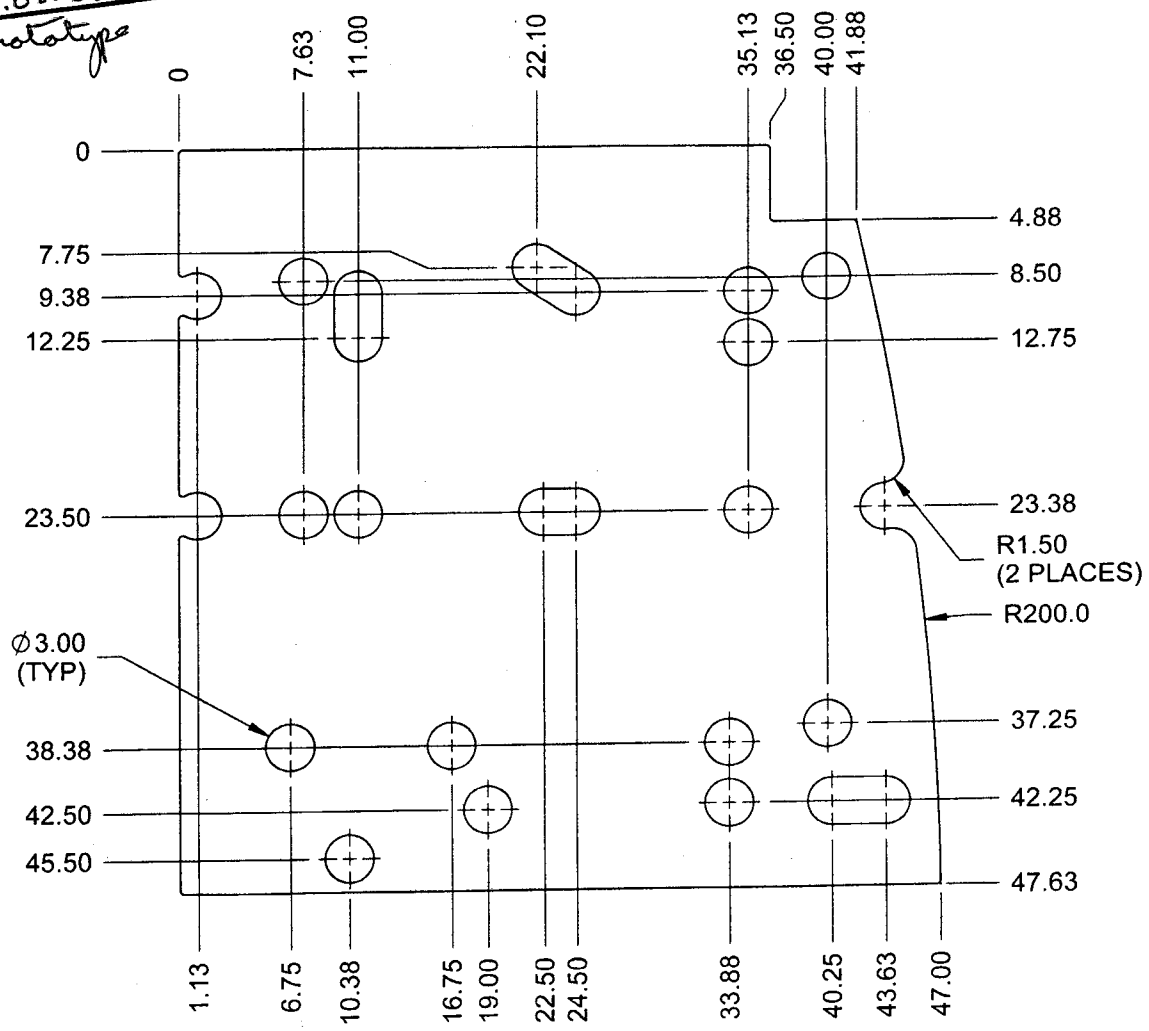
Form: rp[illegible]

Page 2 of 2

PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
LE	CB		
CHECKED	APPROVED	DRAWING NO. D3574	REV. A SHEET 4 OF 4
DATE 07.01.22		TITLE CABIN FLOOR PROTECTOR	SCALE 1:12

UNDER REVIEW
07.02.28 CB
prototype



D3574-4 CABIN FLOOR PROTECTOR

NOTES:
1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125" THICK, TEXTURED SIDE UP (REF DART SPEC M-LEX-S.125-F60029-GY)
2) FINISH: NONE
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) IDENTIFY WITH DART P/N "D3574-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

DART AEROSPACE LTD	Work Order: 31000
	Part Number: D35744
Description:	
Inspection Dwg: Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[X] First Article [X] Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Match temp			✓		template	

Measured by:	JAD
Date:	07/03/01

Audited by:	
Date:	07/03/02

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New issue	KJ/JLM	